



BRAKE AND CV

Carbide Brake Lathe Inserts

Brake Lathe Models	SPC Part #	Per Pack	OEM Part #	Cutting Edges	Description	Bits - Actual Size
Accu-Turn 8911,8922, 8944, 8989, 8991, 8993	06005 06010	5 10	433795 433796	3 3	Positive rake carbide bit.	
All Tool 747	06506 06510	6 10		3 3	Positive rake carbide bit.	
Ammco 1000,1001,3000,4000, 4100,7000,7700, On-vehicle lathe 700,705,710 Drum side on 3850	06202 06206 06210	2 6 10	6914-2 6914-6 6914-10	12 12 12	Negative rake carbide bit.	SPC Part # 06005 06010 40702 40706 40710 40710S
1000,1001,3000,4000, 4100,7000,7700, On-vehicle lathe 700,705,710 Drum side on 3850	06610	10		12-18	Round bits for round tool holders.	
3850,4000,7000,7500 6900,6950 Twin cutter/9381 Grinding Set	10306	6	7681-6	3	Positive rake carbide bit	
FMC- John Bean/ Barrett 67BSD,67DLX,67GSA, 69DLX,701ECF,601PF FMC or Barrett 400,500,700	40702 40706 40710	2 6 10	90487 90488	3 3 3	Positive rake carbide bit with .020 radius. Left and right hand tool holders.	
67BSD,67DLX,67GSA, 69DLX,701ECF,601PF FMC or Barrett 400,500,700	40710S	10	90327	3	Original style positive rake carbide bit with .020 radius-Superior grade & grind for enhanced tool life	
500 Series On-The-Car Lathe	10306	6	91212	3	Positive rake carbide bit.	SPC Part # 06506 06510 06202 06206 06210 10306
500 Series On-The-Car Lathe	06202 06206 06210	2 6 10	90817	3 3 3	Negative rake carbide bit.	
Hofmann/ RJ West True-Cut 400/401	40702 40706 40710 40710S	2 6 10 10	722-83-4 N/A	3 3 3 3	Positive rake carbide bit. Ext. duty positive rake carbide bit.	
Hunter BL500 / BL505	06506 06510	6 10	221-583-3	3	Positive rake carbide bit. For Rotors.	
201,205	70210	10	V302-07-167	12	Negative rake carbide bit.	
Kwik-Way SDL,DL,850 Disc Lathe,NDL, BDL, CBL Kwi-Lathe On-The-Car #108-0005-04 ROTUNDA, LINE-O-TRONICS	80206 80210	6 10	109-1092-23	3 3	Positive rake carbide bits for rotor and drum.	SPC Part # 70210 90310
Performance 66, 6600, 7100, 7200, 7600	06506 06510	6 10	8711 8711	3 3	Positive rake carbide bits for rotor and drum.	
Perfect Equipment 400 & 450 Twin Turn	40702 40706 40710	2 6 10	W139	3 3 3	Positive rake carbide bit.	
Pro-Cut 610 On-The-Car Lathe	06906 06910	6 10	50-741 50-742(8)	3 3	Positive rake carbide bit for Ford.	
610 On-The-Car Lathe	70606	6	50-701	3	Positive rake carbide bit.	SPC Part # 06906 06910 80206 80210 70606
Rels SW504 Swing Arm	80206 80210	6 10	SW4236-15	3 3	Positive rake 15 degree carbide bit.	
204C, 204D, 204S, 205DC, 415	90310	10	29687V	3	Positive rake carbide bit.	
2000	06202 06206 06210	2 6 10	45001	12 12 12	Negative rake carbide bit.	
RTI BRC500,BRC550 BRC35 On-The-Car Lathe	10306	6		3	Positive rake carbide bit.	
Snap-On YA180,YA281	80206 80210	6 10	BTK10A	3	Positive rake carbide bit.	SPC Part # 06610
Van Norman 204S Old Style, 205DR, 301, 303, 304, 305, 310, 404, 404,4 05	90203	3	302167	2	Positive rake parallelogram drum bit.	
243XV, 204C, 204D, 204S, 205DC, 415	90310	10	129687 866561	3	Positive rake bit.	
VGB 610 On-The-Car Lathe	70606	6		3	Positive rake carbide bit.	

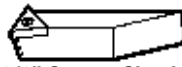
Tech Tip: Positive rake bits usually have 3 cutting edges, have a tapered shape to them, and are installed on a flat tool holder. Negative rake bits can have 12 cutting edges, are square with the edges, and are used with an angled tool holder.

BRAKE & CV

00191

RIGHT HAND TOOL HOLDER

Fits Model 7000 Disc Rotor Lathe and 3000, 4000, 4100 Drum Lathes. Complete with Carbide Insert No. 062. **AMMCO**

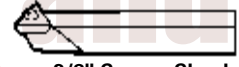


3/8" Square Shank

00404

RIGHT HAND TOOL HOLDER

Fits all **FMC/JOHN BEAN** Brake Lathes and **ACCU-TURN**. Complete with Carbide Insert No. 407. **FMC/JOHN BEAN, ACCU-TURN**

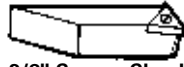


3/8" Square Shank

00192

LEFT HAND TOOL HOLDER

Fits Model 7000 Disc Rotor Lathe and 3000, 4000, 4100 Drum Lathes. Complete with Carbide Insert No. 062. **AMMCO**

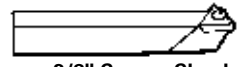


3/8" Square Shank

00405

LEFT HAND TOOL HOLDER

Fits all **FMC/JOHN BEAN** Brake Lathes and **ACCU-TURN**. Complete with Carbide Insert No. 407. **FMC/JOHN BEAN, ACCU-TURN**



3/8" Square Shank

06700

RIGHT HAND AND LEFT HAND TOOL HOLDERS



3/8" Square Shank

Fits **ALL TOOL, AMMCO, HUNTER, PERFORMANCE,** and **RELS**. Complete with Carbide Insert No. 06610. Number 06700 includes 2 holders, one right hand and one left hand, with bits.

Rotor Silencers

BRAKE ROTOR CHATTER SILENCER 00050

Designed for the **Ammco** 4000 and 7000 this silencer fits on top of the cutting tools, and is applicable on all rotor chatter. Also fits **Hunter, Rels 2000** and **John Bean 800** series.



00050

VENTILATED DISC SILENCER 00069

Fits any ventilated rotor and is made of natural rubber with lead weight inserts. It easily wraps around rotor to deaden vibration and chatter.

DIMENSIONS: 32" long.



00069

BRAKE ROTOR CHATTER SILENCER 00070

This type silencer fits on top of the cutting tools, and is applicable on all rotor chatter. No tools needed for quick and simple installation. Fits **John Bean/FMC** and **Accuturn**.



00070

SILENCER BANDS 00094, 00096

Large and small black rubber gasket-type silencer bands for solid rotors.

DIMENSIONS: **00094:** - 1/4" x 3/8" x 9" diameter **00096:** - 1/4" x 3/8" x 6-1/2" diameter



00094, 00096

VENTILATED ROTOR DISC SILENCERS 00095, 00195

Used on any brake lathe and with any ventilated rotor, they suppress vibration and noise. Segmented silencer is made of the finest latex rubber tubing with four (4) steel tubes to quiet chatter. Recommended for all disc resurfacing machines.

DIMENSIONS: **00095:** - 10" diameter **00195:** - 7" diameter



00095, 00195

ADJUSTABLE VENTILATED ROTOR SILENCER 00098

This adjustable silencer is made of latex tubing with lead weight implants.

DIMENSIONS: 32" long



00098

ELASTIC ADJUSTABLE SILENCER 00099

Dampen chatter, noise and vibration on solid and vented rotors.

DIMENSIONS: 3/16" x 3/8" x 6-3/4" diameter. Stretches to 19" diameter



00099

SPRING LOADED SILENCER 09800

Replacement for **Ammco 9800** Spring Loaded Silencer.



09800

DRUM SILENCER 00080

00080 drum silencer fits any passenger car drums. Made of natural rubber. It wraps around the drum and is secured with a buckle.

DIMENSIONS: 1-3/4" wide, 72" long



00080

06854



LATHE KNOB

Replacement knob for **AMMCO** Lathes (1 each).

00989



GRINDING PADS

These non-directional pads help produce a smooth finish on machined rotors. Replacement for **AMMCO 8756** pads. Adhesive mounting; 4" diameter; set of six.

00999



SWIRL GRINDER

Non-directional hand held swirl finishing tool puts the required finish on your rotors. Lightweight aluminum handle with knurled grip makes a job fast and easy. Velcro-type mount, 4" diameter head.

00991 – (Set of 10) - Fine Replacement Pads

00992 – (Set of 10) - Coarse Replacement Pads

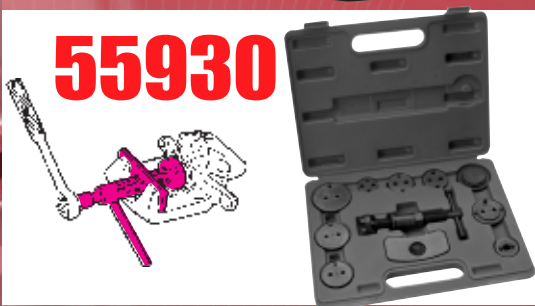
00083



DISC BRAKE PADS (PAIR)

Made of a tough friction substance, these replacement pads easily snap onto the **AMMCO 7075** Disc Rotor Silencer. They are very good for thin, non-vented type rotors on many import cars.

55930



MASTER BRAKE CALIPER TOOL KIT

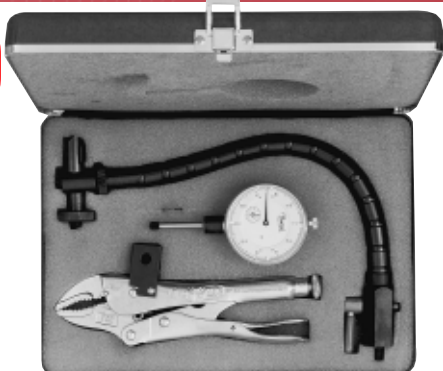
This kit is designed to "wind" back brake caliper pistons when servicing brake calipers or replacing brake pads. This versatile kit includes nine individual adapters for both domestic and foreign applications.

APPLICATIONS

GM, Ford, Audi, BMW, Honda, Mazda, Mercedes, Mitsubishi and Nissan

CAUTION: Not for use with impact wrenches (air tools).

6450

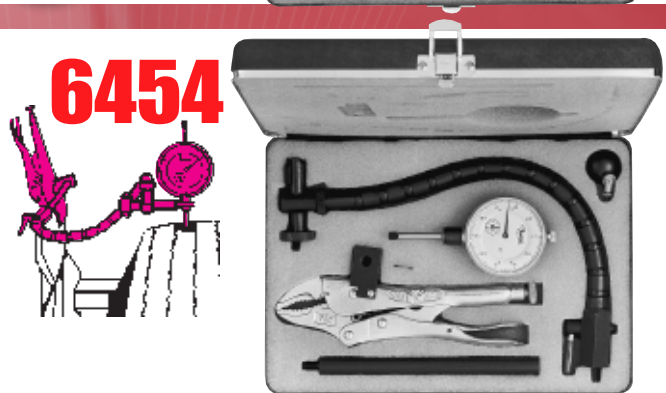


DISC ROTOR/BALL JOINT GAUGE

The gauge checks ball joint wear and disc rotor run out. Meets requirements of all state inspection stations. All-purpose gauge can also check tire and wheel run-out (with attachments), gear backlash, valve guide wear and camshaft wear. With a retaining ring to prevent indicator from falling out when clamp is loose. In a fitted case.

This set is covered by manufacturer's warranty serviced at their factory.

6454



TIRE/WHEEL RUN OUT GAUGE SET

Gauge checks tire and wheel run out; disc brake rotor run out; and ball joint wear. Flex-Arm makes positioning easy. Clamping pliers securely attach anywhere on your balancer. Gauge has a large contact for checking radial run out, and a roller contact for checking wheels and sidewalls. Six-inch extension provides added reach. Retaining ring prevents indicator from falling out. In a fitted case. Meets state requirements.

This set is covered by manufacturer's warranty serviced at their factory.

BRAKE & CV

DIGITAL BRAKE DRUM GAUGE

6469

This digital gauge complements the **6459** rotor gauge by measuring all brake drums up to 14.25". Digital display and inch/metric readout is quick and easy to read. Range covers 2.4" to 14.25" (61mm to 361mm) with a measuring depth of 3.25" (83mm).

This set is covered by manufacturer's warranty serviced at their factory.



BRAKE DRUM WEAR LIMIT GAUGE

6478

A tough, mechanical gauge to measure *all* brake drums before machining. Covers 6" to 22" (150mm to 560mm) with a depth of 3" (76mm). Measures scores and bell mouth.

This set is covered by manufacturer's warranty serviced at their factory.



UNI-FIT STEERING BOOT (PAIR)

33020

This one-size fits-all Uni-Fit rack & pinion boot has been supplied throughout the world since 1981. It is made of durable, neoprene material that is oil, grease and water resistant. The kit includes two boots and two clamps to service both sides of the rack.



CV BOOT CLAMP INSTALLATION TOOL

J020

Designed for the low-profile clamps used to hold C.V. Boots on FWD vehicles. The **J020** comes complete with a ratchet.

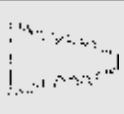


UNI-FIT CV SOLID REPLACEMENT BOOT

33001

Manufactured of Neoprene, the boots are resistant to oil, grease, water, drying, abrasion, and tearing. They are easy to install and fit most front wheel drive passenger cars and light trucks. Each kit includes boot, OE type grease, universal clamps, and easy installation instructions. One size fits most cars.

This patented Conicalution™ design features continuously rounded fluting that evenly distributes stress and reduces boot wear.



- Rapid Turnover
- Reduces Inventory
- Simple to Catalog
- Easy Ordering
- Never Obsolete
- Saves Space
- Durable
- No Part Mix-ups



33053, 33054 BOOT CLAMPS

Stainless steel replacement bands in 2 lengths for securing the **33001** Uni-Fit boot.

33053 – (Set of 10) - 8 in.

33054 – (Set of 5) - 19 in.



33060

BOOT CLAMP SET

Stainless steel replacement bands in 2 lengths for securing the **33001** Uni-Fit boot packaged on an easy to inventory card. Contains one each - 8 in. & 19 in.



UNI-FIT REPLACEMENT BOOT ECONOMY PACK

32012

The Economy Pack is ideal for the shop that wants to save inventory dollars. Bulk buying saves you time and money by having the lowest possible price boots waiting on your shelf. No more waiting for delivery service, no missed sales.

PACKAGE INCLUDES EVERYTHING NEEDED FOR CONTINUOUS SERVICE:

33001 - Uni-Fit CV Boots (12), Grease tubes (12), 18-1/2 in. Stainless steel bands (12), 7-1/2 in. Stainless steel bands (12), Instruction sheets.

